Turbidimeter Model 977-C



Suspended Solids Monitor Model 978-C



This innovative suspended solids monitor accurately measures the concentration of solids in clear or colored fluids. The 978-C offers a low range scale of 0-2000ppm and scales up to 0-50% suspended solids. It is available with either an insertion-type or submersible-type sensor. The insertion-type sensor slips through a compression fitting which allows installation into any size pipe, eliminating costly bypass systems. The submersible sensor is used in tanks, ponds or open channel applications.



978-C TRANSMITTER

Display	3.5 digit LCD (0-2.000, 0-20.00, 0-200.0 or 0-2000 scales)
Range	0-2000ppm to 0-50.0% full scale
Input	Model 978-C sensor
Output	4-20 mA into 600 ohms max. isolated, others available
Resolution	0.05% of full scale
Repeatability	0.5% of full scale
Ambient Temperature	32°F to 120°F (0 to 50°C)
Alarms	Optional dual alarms
Enclosure	NEMA 1 or NEMA 4X
Dimensions	
NEMA 1	11" wide x 6" high x 4" deep
NEMA 4X	11.875" wide x 7.25" high x 6.75" deep
Mounting	
NEMA 1	Panel or wall mount
NEMA 4X	Wall or pipe mount
Power	115 or 230 VAC @ 50/60 Hz, 10 Watts
	Optional 12 & 24 VDC, etc.
Shipping Weight	16-24 lb, depending on options



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Instrumentation for the Sugar Industry

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This unique turbidimeter utilizes an insertion-type sensor. Since the sensor can be inserted in any size pipe, costly bypass systems are not required. The design eliminates the effects of fluid color. In-situ measurements provide instantaneous, accurate readings.The 977-C comes standard with an isolated linear 4-20mA output. Other outputs are available. A 4-position calibrated range dial allows selection of four NTU ranges.

977-C & 978-C SENSORS

	Insertion Probe	Submersible Probe
Application	Pipes greater than 2 inches	Open channel/tanks
Wetted Parts	316 stainless, glass	316 stainless, glass
Process Temp.	15°F to 230°F (-10°C to 110°C)	15°F to 140°F (-10°C to 60°C)
Pressure	0-150 psig	0-50 psig (110 feet of water)
Mounting	1" NPT male	Cable or rigid mount
Dimensions		0
Probe	0.875" diameter x 12" long	0.875" diameter x 8" long
Junction Box	2" X 4" X 2"	None

977-C TRANSMITTER

Display	3.5 digit LCD indicator
Range	0-2.000, 0-20.00, 0-200.0, 0-2000 NTU switch-selectable
Input	Model 977-C Sensor
Output	4-20 mA into 600 ohms max. isolated, others available
Resolution	0.05% of full scale
Repeatability	0.1% of full scale
Accuracy	2% of reading
Ambient Temperature	32°F to 120°F (0°C to 50°C)
Alarms	Optional dual alarms
Enclosure	NEMA 1 or NEMA 4X
Dimensions	
NEMA 1	11" wide x 6" high x 4" deep
NEMA 4X	11.875" wide x 7.25" high x 6.75" deep
Mounting	
NEMA 1	Panel or wall mount
NEMA 4X	Wall or pipe mount
Power	115 or 230 VAC @ 50/60 Hz, 10 Watts
	Optional 12 & 24 VDC, etc.
Shipping Weight	16-24 lb. depending on options

Sugar Consistency Monitor Model 970-C

Syrup Concentration Monitor Model 971-C

Sugar Oversaturation Monitor Model 970-M



Designed to measure massecuite consistency in sugar vacuum pans, the 970-C provides a continuous, reliable consistency indication over all ranges encountered in high or low grade sugar boiling. Adjustable narrow viscosity ranges also make it useful in measuring concentration in sugar melters, evaporator syrups and molasses dilution tanks.

The 970-C is a convenient guide for experienced operators and an invaluable tool for training new sugar boilers. The zero and span adjustments expand readability in critical viscosity or consistency ranges. The monitor has a standard electrical output signal of 4-20 mA.

115 or 230 VAC @ 50/60 Hz, 25 Watts

20 to 25 lb. depending on options

Power

Shipping Weight

SENSOR		SENSOR		Mounting
Type	Insertion probe	Type	Insertion probe	Wiring
Rotor Size	1.75"	Rotor Size	3"	Dimensions
Wetted Parts	316 stainless, high temperature plastic	Wetted Parts	316 stainless, high temperature plastic	
Process Temp.	32°F to 250°F (0°C to 125°C)	Process Temp.	32°F to 250°F (0°C to 125°C)	
Pressure	0 to 30 psia	Pressure	0 to 30 psia	TRANSMITTER
Water Supply	Less than 0.5 gallons/hour at 10 psi above process	Water Supply	Less than 0.5 gallons/hour at 10 psi above process	Display
Mounting	2" NPT male	Mounting	2" NPT male	Bange
Wiring	#22 AWG or larger 2-conductor	Wiring	#22 AWG or larger 2-conductor	Innut
Dimensions	1.75" Diameter x 24" Length (Probe)	Dimensions	1.75" Diameter x 24" Length (Probe)	Output
	6" x 6" x 6" (Junction Box)		6" x 6" x 6" (Junction Box)	Besolution
				Beneatability
TRANSMITTER		TRANSMITTER		Accuracy
Display	3.5 digit LCD (0 to 199.9 scale)	Display	3.5 digit LCD (45.0 to 95.0 scale)	Ambient Temperature
Range	2 to 200.000 cP	Range	45-95% Sugar by Weight (Brix)	Pressure Range
Input	Model 970-C sensor	Input	Model 971-C sensor	Syrup Purity
Output	4 to 20 mA into 600 ohms max., other outputs available	Output	4 to 20 mA into 600 ohms max., other outputs available	Enclosure
Resolution	0.05% of full scale	Resolution	0.2% of full scale	Dimensions
Repeatability	0.5% of full scale	Repeatability	1.0% of full scale	NEMA 1
Ambient Temperature	32°F to 120°F (0°C to 50°C)	Accuracy	2.0% of full scale	NEMA 4X
Enclosure	NEMA 1 or NEMA 4X	Ambient Temperature	32°F to 120°F (0°C to 50°C)	Mounting
Dimensions		Enclosure	NEMA 1 or NEMA 4X	NEMA 1
NEMA 1	11" wide x 6" high x 4" deep	Dimensions		NEMA 4X
NEMA 4X	11.875" wide x 7.25" high x 6.75" deep	NEMA 1	11" wide x 6" high x 4" deep	Power
Mounting		NEMA 4X	11.875" wide x 7.25" high x 6.75" deep	
NEMA 1	Panel or wall mount	Mounting		Shipping Weight
NEMA 4X	Wall or pipe mount	NEMA 1	Panel or wall mount	And and a second se

Power

Shipping Weight



The 971-C is designed to measure syrup viscosity in tanks or pipelines and convert it to a linear reading of percent dry substance. It operates under pressure or vacuum, and is not affected by syrup flow direction or velocity. The probe can be installed directly in equipment at a favorable point to minimize measurement lag, improve control of concentration, and eliminate troublesome sample withdrawal problems.



The 970-M gives a simple, inexpensive, reliable and direct measure of the most important variable in pan operation: syrup oversaturation. It enables operators with minimal experience to produce consistent high-yield strikes of clean, more uniform sugar, by eliminating the need for precise vacuum control and complex calculations. It improves centrifugal operation on all grades, giving better grain characteristics which upgrade color and drying quality of finished sugars.

SENSOR

Туре Wetted Parts Process Temp. Pressure

Insertion probe Stainless steel, rubber 32°F to 300°F (0°C to 150°C) 0 to 25 psia 0.25" NPT female 1.25" NPT male #22 AWG or larger 3-conductor 1.75" Diameter x 21" Length (Probe) 3" x 2" x 4" (Junction Box)

3.5 digit LCD indicator 0 to 100% oversaturation (1.0 to 2.0 supersaturation) Model 970-M sensor 4 to 20 mA into 600 ohms max., other outputs available 0.5% of full scale 1.0 % of full scale 2% of full scale 32°F to 120°F (0°C to 50°C) 10 to 25 cm.Ha. (4" to 10" Ha. Abs.) 70 to 100 purity (beet); 50 to 100 purity (cane) NEMA 1 or NEMA 4X 11" wide x 6" high x 4" deep 11.875" wide x 7.25" high x 6.75" deep Panel or wall mount Wall or pipe mount Optional 12VDC or 24VDC

115 or 230 VAC @ 50/60 Hz, 5 Watts 10 to 14 lb. depending on options

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20 to 29 lb. depending on options

115 or 230 VAC @ 50/60 Hz, 25 Watts